

# ABSTRACT

B An illuminated keypad key and method of manufacture thereof, <sup>having</sup> ~~which is comprised~~ of a light-permeable resin key top, a film having a pattern formed in one side thereof, the film being fixed to the upper and side surfaces of the transparent resin key top, cutting away portions of the film that extend beyond the lower periphery of the key top, and upper surface of a key operating portion made from transparent rubber or thermoplastic elastomer, being fixed to the underside surface of the key top by means of a transparent adhesive. The above mentioned film has a thickness of 100 mm - 200mm.